



EDGETEK SHARPENERS

1. GRIT SELECTION

- **a.** Select the right grit for the job.
- **b.** Lower grit numbers are more aggressive and suited to very dull knives. Higher grit numbers are finer and suited for touch-ups or finishing on edges.
- **c.** Diamond and natural material sharpeners can be used dry or wet. However they work better with water or honing fluid.

2. EDGE ANGLE

- **a.** It is ideal to match the UL original factory edge angle.
- Buck's Edge 2X[™] Technology ensures the edge angle for performance. 13°/16° for Hunting, Everyday, Outdoor & Kitchen. 10°/12° for fillet knives and 20°/24° for Tactical.
- **c. TIP:** To help see what part of the blade is being sharpened color the edge with a permanent marker and sharpen until mark is gone.

3. SHARPENING STEPS

- a. Draw the edge across the sharpener as if trying to slice off a thin layer.
- **b**. Spend an equal amount of time on each side of the blade
- **c.** Repeat these steps with successive finer grits until the desired sharpness is achieved.



For more detailed info, please go to www.buckknives.com - About Your Knife -Knife Sharpening

4. MAINTENANCE & BREAK IN

- a. When finished clean the sharpener with water or honing fluid then dry it off.
- b. The initial aggressive cutting speed of all diamond system items will slow after the first few times. The sharpener is breaking in; it is not wearing out and will provide a life time of use.



XØ

Pictures represent FlipStik's but

instructions apply to all EdgeTek

Sharpeners